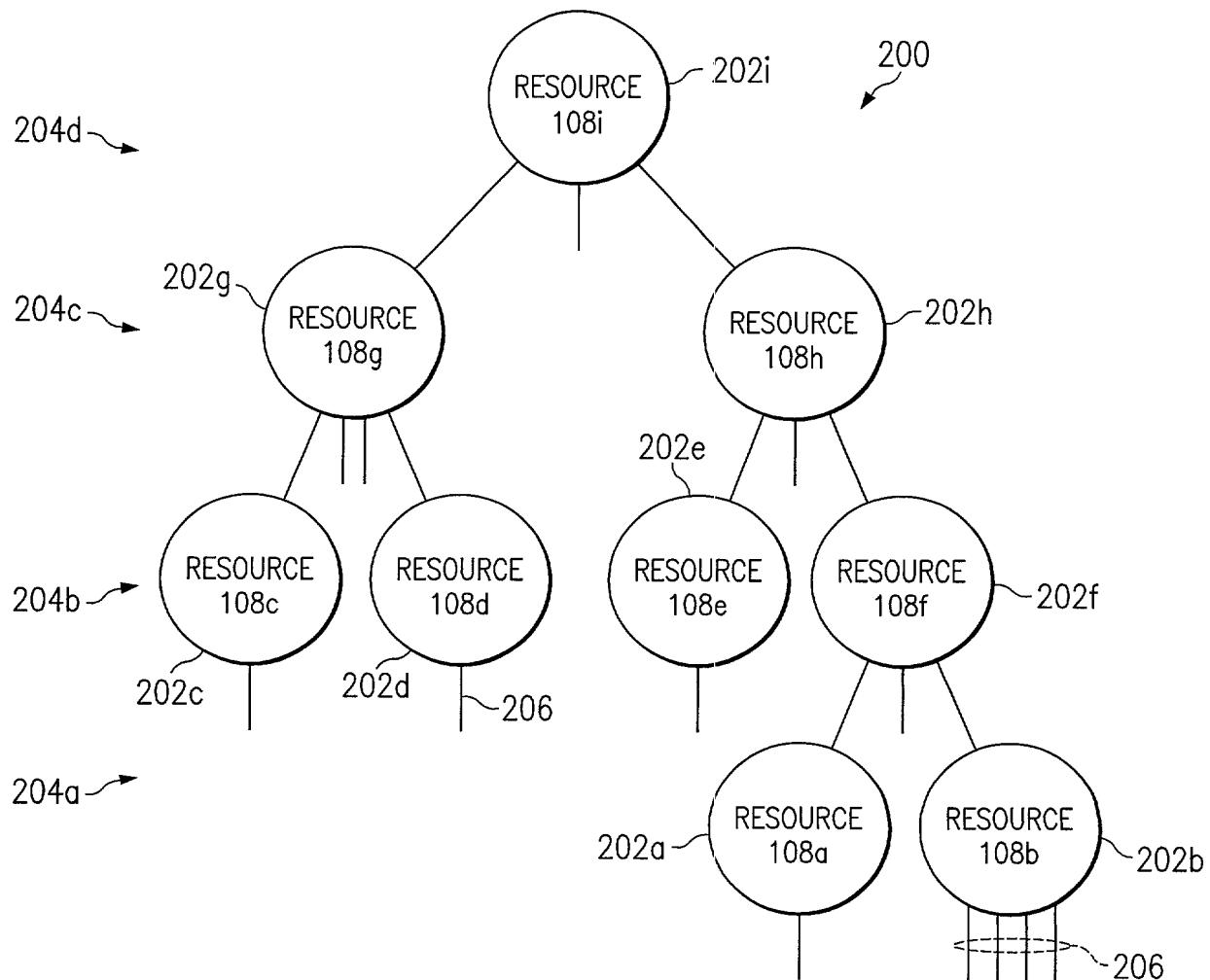


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FIG. 2



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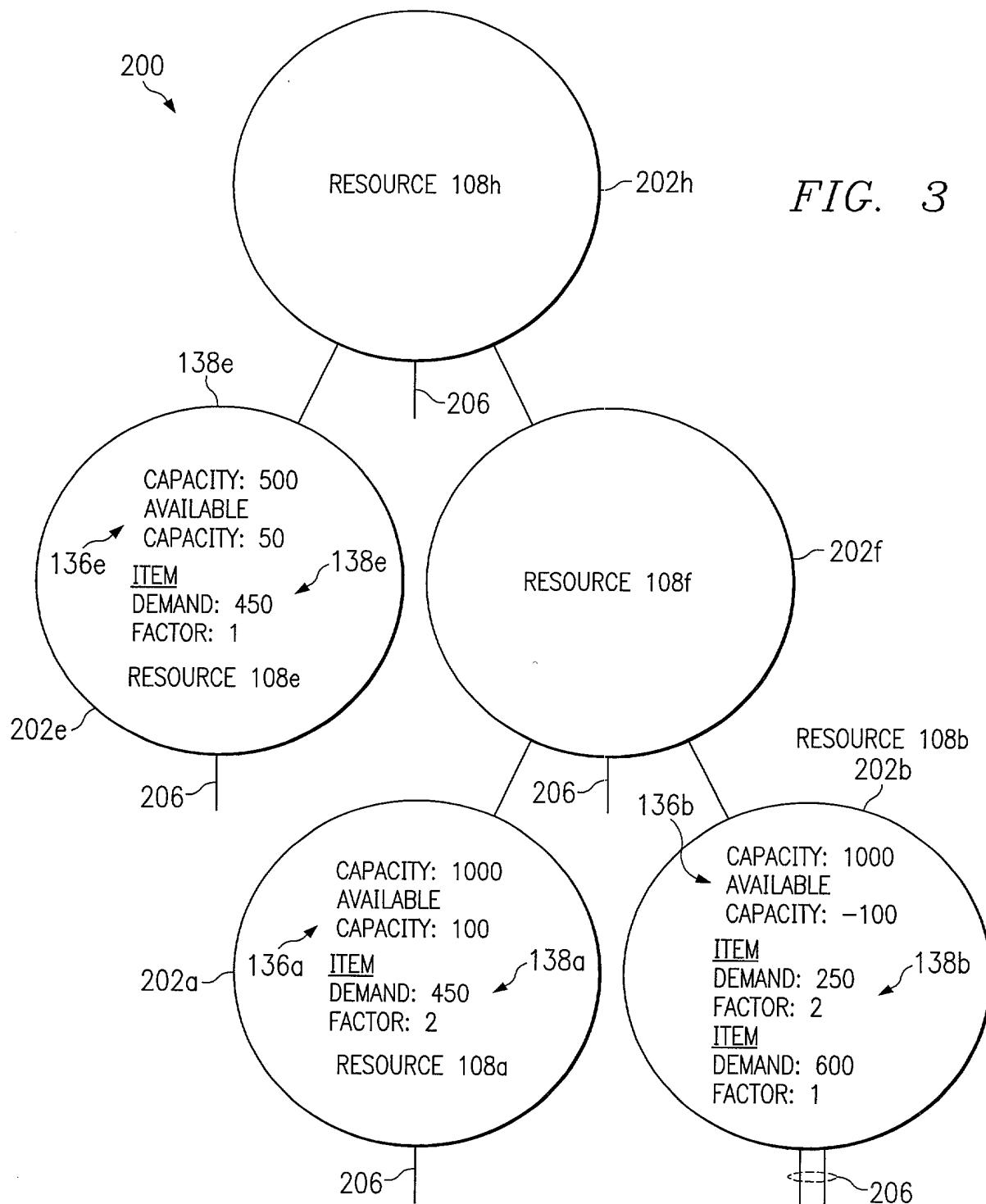
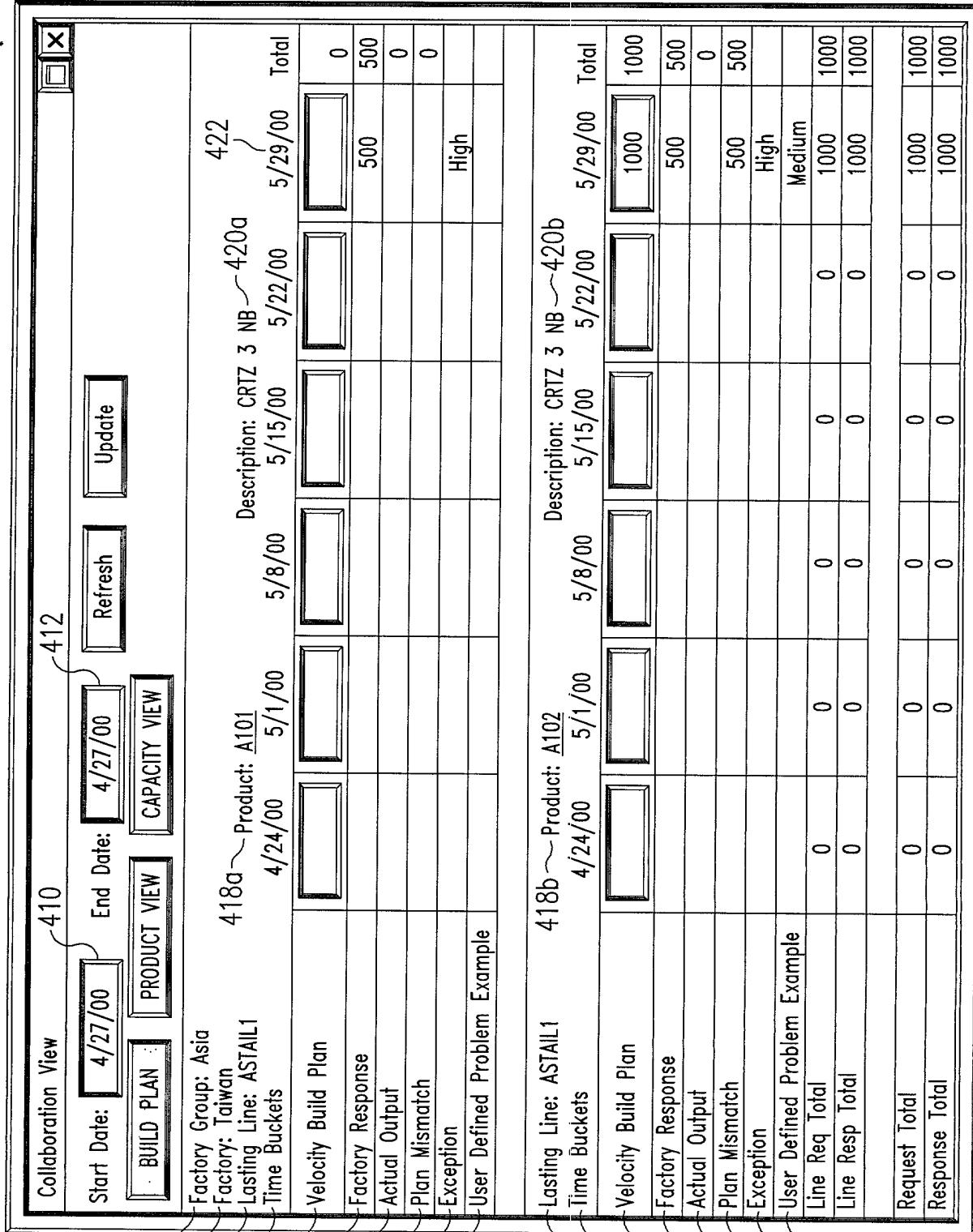
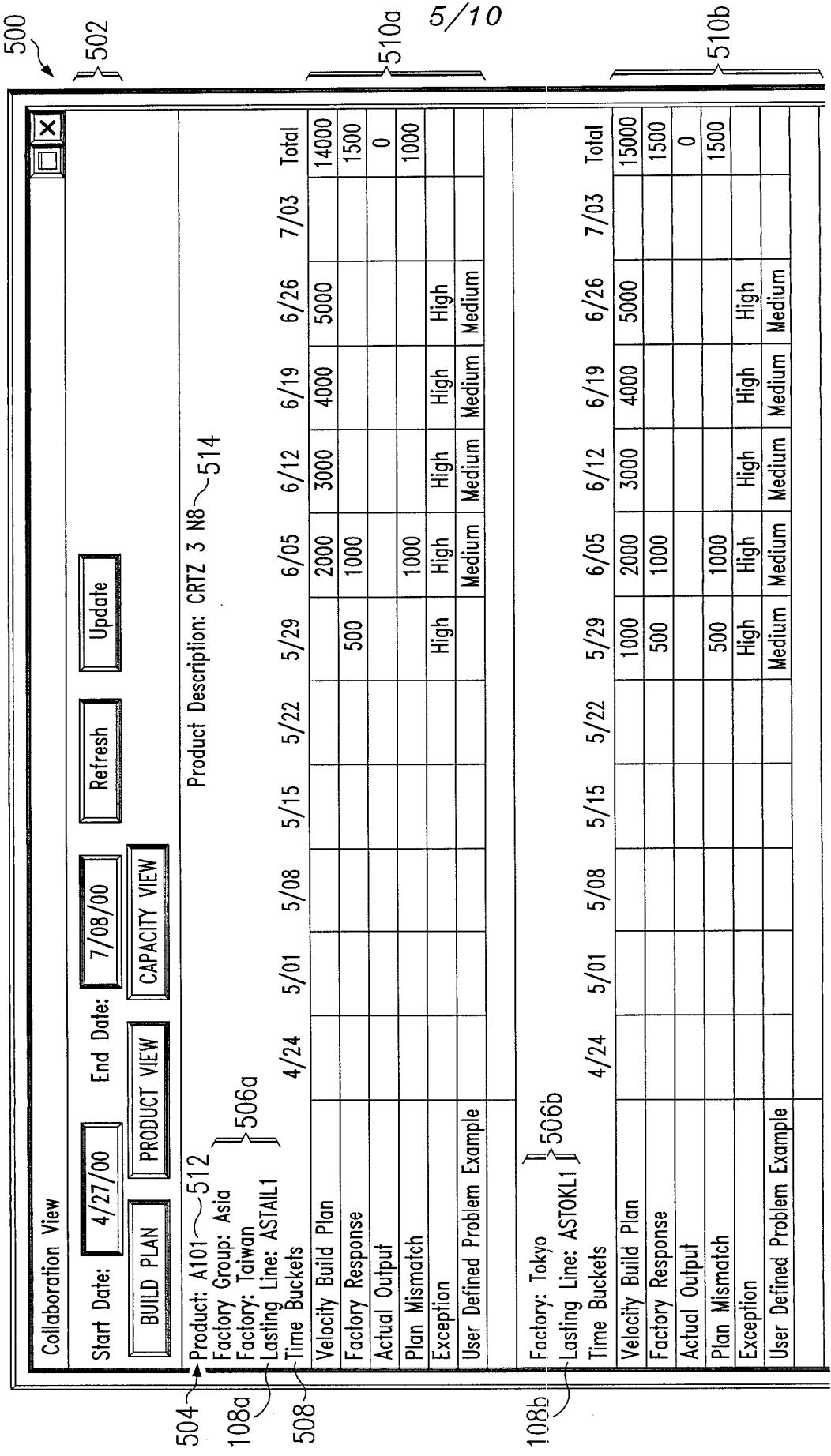


FIG. 3

FIG. 4





TO FIG. 5B

FIG. 5A

108c Lasting Line: ASTOK12 → 506c

FROM FIG. 5A

500

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510c

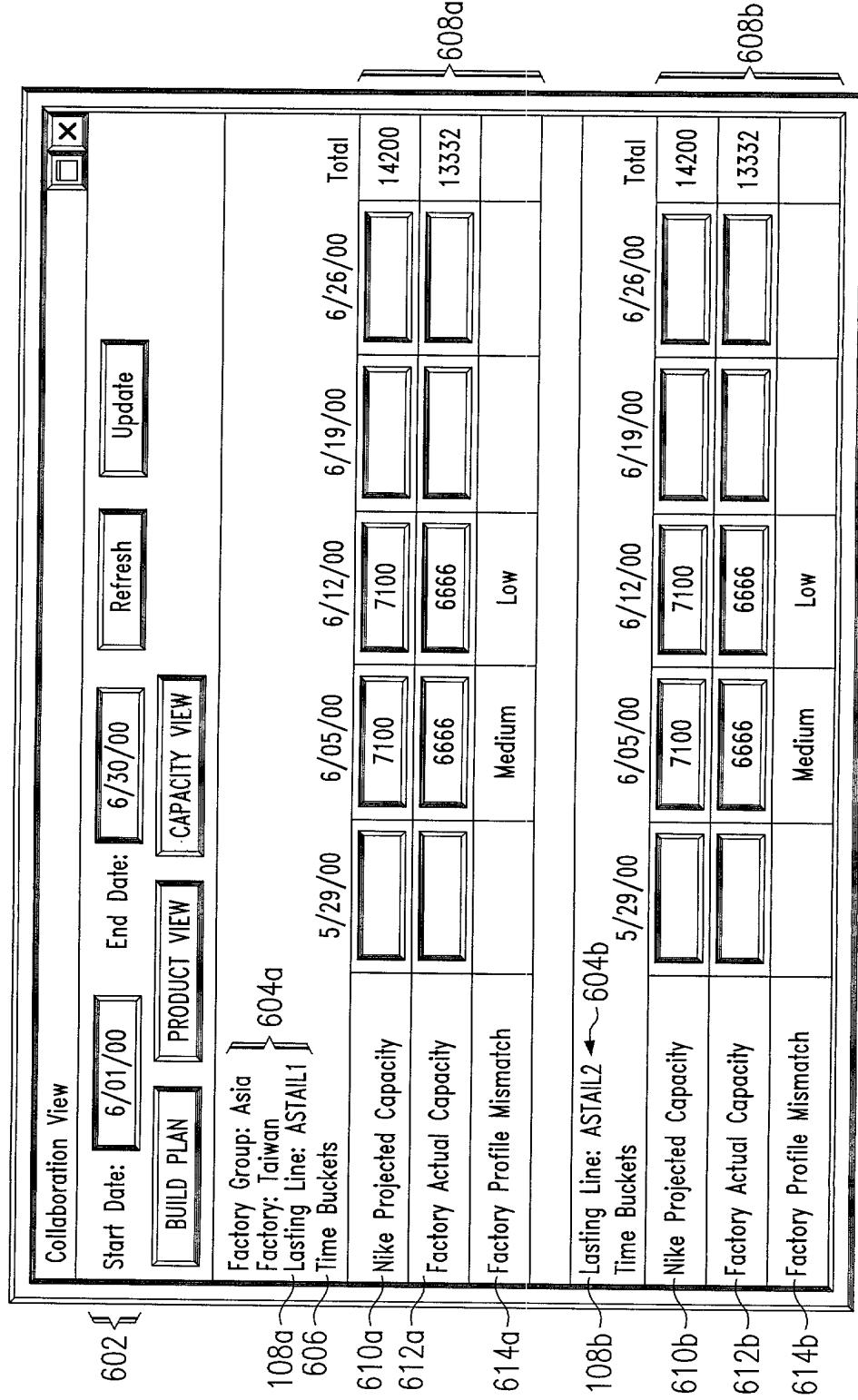
516

Time Buckets	4/24	5/01	5/08	5/15	5/22	5/29	6/05	6/12	6/19	6/26	7/03	Total
Velocity Build Plan						1000	2000	3000	4000	5000		15000
Factory Response						500	1000					1500
Actual Output												0
Plan Mismatch						500	1000					1500
Exception						High	High	High	High	High		
User Defined Problem Example						Medium	Medium	Medium	Medium	Medium		
Prod Req Total	0	0	0	0	0	2000	6000	9000	12000	15000	0	44000
Prod Resp Total	0	0	0	0	0	1500	3000	0	0	0	0	4500

FIG. 5B

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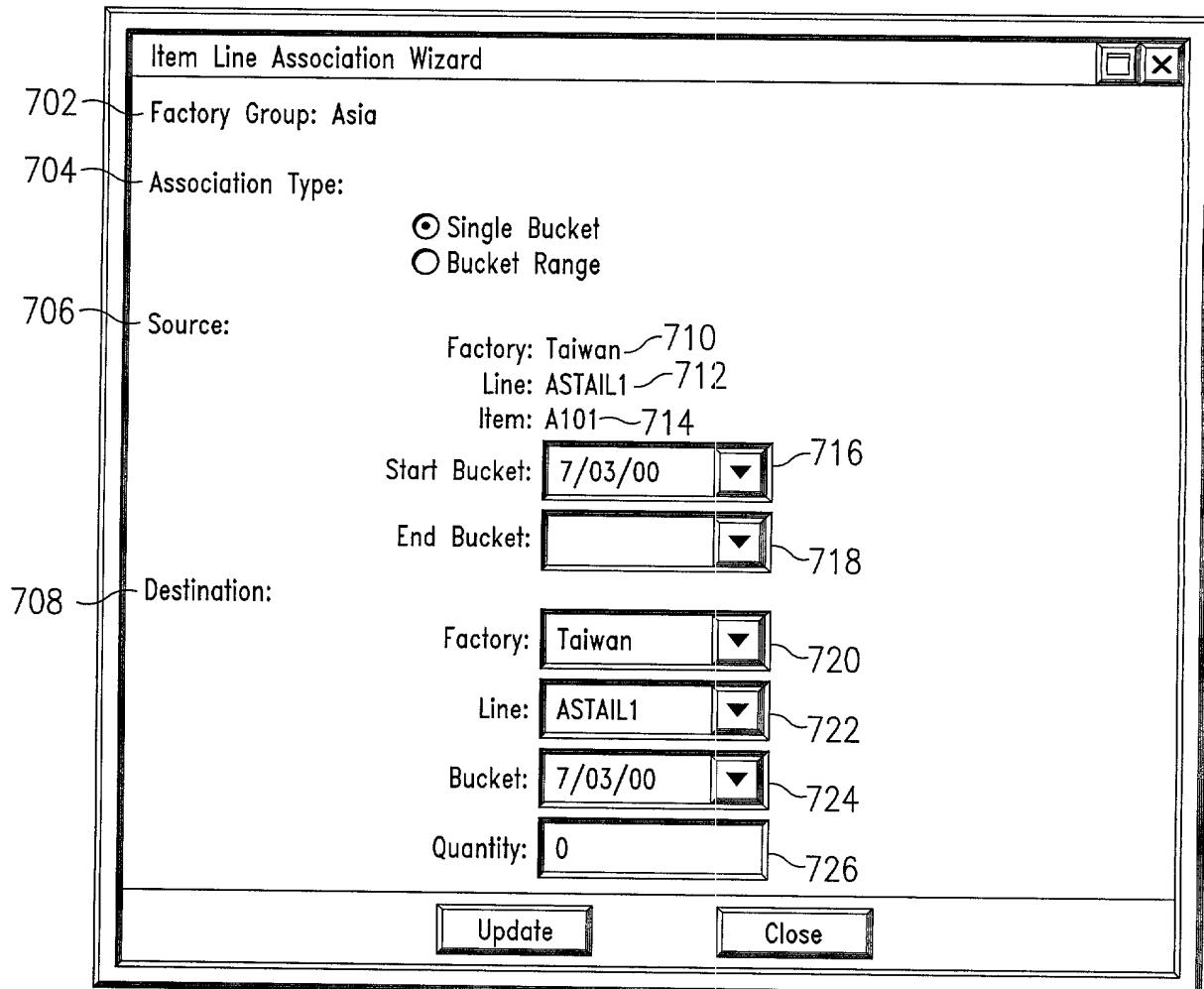
FIG. 6



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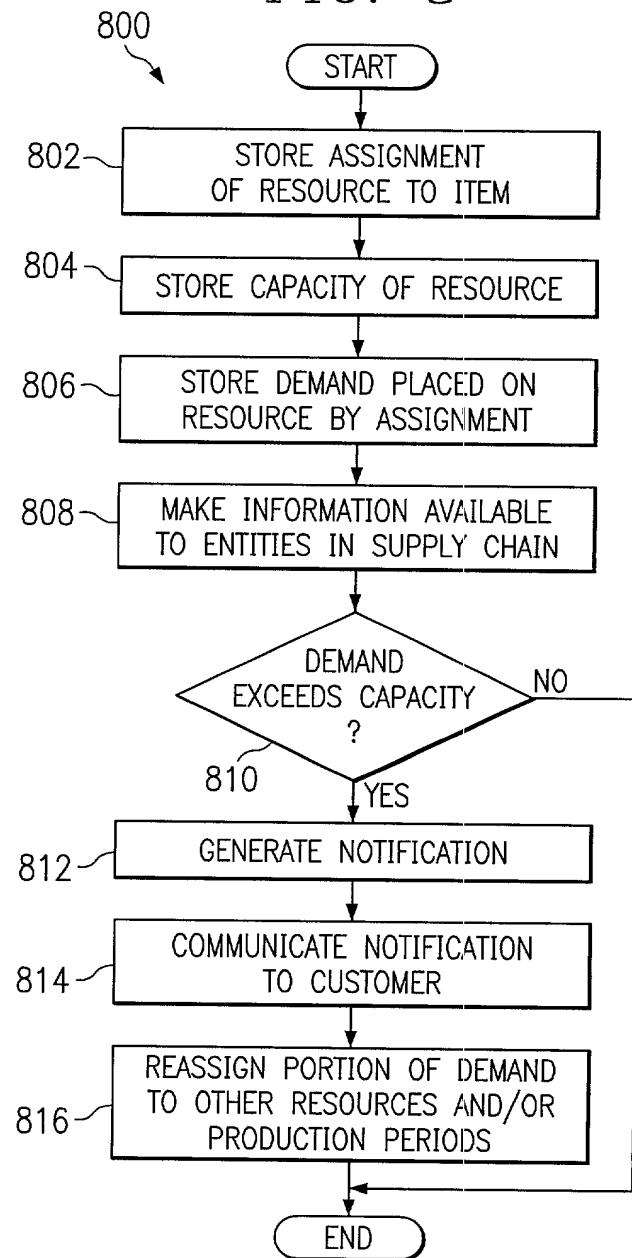
FIG. 7

700



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FIG. 8



10/10

